2

1

2

3

4

## WHAT IS CLAIMED IS:

- 1. A controller, comprising a processor for controlling a write operation
  2 and for receiving a thermal signal from a read channel, wherein the processor
  3 compares the thermal signal to a predetermined threshold to determine whether to
  4 initiate a re-write operation.
- 1 2. The controller of claim 1 wherein the thermal signal is a bandpass 2 filtered signal that is tuned to the air bearing resonant frequencies associated with a 3 predetermined drive design.
  - 3. The controller of claim 1 wherein the processor initiates the re-write operation when the thermal signal exceeds the predetermined threshold.
  - 4. The controller of claim 3 wherein the thermal signal indicates a flying height variation for a transducer.
- The controller of claim 4 wherein the thermal signal exceeding the predetermined threshold indicates a flying height variation that will cause the higher frequency components in a signal written to media to become attenuated resulting in unrecoverable errors when reading the written signal.
  - 6. The controller of claim 3 wherein the thermal signal exceeding the predetermined threshold indicates a flying height variation that will cause the higher frequency components in a signal written to media to become attenuated resulting in unrecoverable errors when reading the written signal.

4

5

6

7

8

- 7. The controller of claim 1 wherein the thermal signal indicates a flying
   height variation for a transducer.
- 1 8. The controller of claim 1 wherein the processor initiates a write
  2 reassign when a thermal signal exceeding the predetermined threshold is detected
  3 during the rewrite.
- 1 9. The controller of claim 1 wherein the processor initiates a read/verify 2 after the rewrite.
  - A disk drive, comprising:
- a processor for controlling reading and writing of data on a data recording
   medium;
  - a write channel for processing write signals for recording on the data recording medium; and
  - a read channel for reading data from the data recording medium and for providing a thermal signal representing flying height variation;
  - wherein the processor compares the thermal signal to a predetermined threshold to determine whether to initiate a re-write operation.
- 1 11. The disk drive of claim 10 wherein the thermal signal is a bandpass
  2 filtered signal that is tuned to the air bearing resonant frequencies associated with a
  3 predetermined drive design.

- 1 12. The disk drive of claim 10 wherein the processor initiates the re-write
- 2 operation when the thermal signal exceeds the predetermined threshold.
- 1 13. The disk drive of claim 12 wherein the thermal signal indicates a flying
- 2 height variation for a transducer.
- 1 14. The disk drive of claim 13 wherein the thermal signal exceeding the
- 2 predetermined threshold indicates a flying height variation that will cause the higher
- 3 frequency components in a signal written to media to become attenuated resulting in
- 4 unrecoverable errors when reading the written signal.
- 1 15. The disk drive of claim 12 wherein the thermal signal exceeding the
- 2 predetermined threshold indicates a flying height variation that will cause the higher
- 3 frequency components in a signal written to media to become attenuated resulting in
- 4 unrecoverable errors when reading the written signal.
- 1 16. The disk drive of claim 10 wherein the thermal signal indicates a flying
- 2 height variation for a transducer.
- 1 17. The disk drive of claim 10 wherein the processor initiates a write
- 2 reassign when a thermal signal exceeding the predetermined threshold is detected
- 3 during the rewrite.
- 1 18. The disk drive of claim 10 wherein the processor initiates a read/verify
- 2 after the rewrite.

- 1 19. A method for predicting write failure resulting from flying height
- 2 modulation, comprising:
- 3 initiating a write operation for writing data to a recording medium;
- 4 monitoring a read channel during the write operation;
- 5 comparing a thermal signal from the read channel to a predetermined
- 6 threshold; and
- 7 re-writing the data if the thermal signal exceeds the predetermined threshold.
- 1 20. The method of claim 19 further comprising bandpass filtering the
- 2 thermal signal such that the bandpass filtered signal is tuned to the air bearing
- 3 resonant frequencies associated with a predetermined drive design.
  - The method of claim 19 wherein the thermal signal indicates a flying
- 2 height variation for a transducer.
- 1 22. The method of claim 21 wherein the thermal signal exceeding the
- 2 predetermined threshold indicates a flying height variation that will cause the higher
- 3 frequency components in a signal written to the medium to become attenuated
- 4 resulting in unrecoverable errors when reading the written signal.
- 1 23. The method of claim 19 wherein the thermal signal exceeding the
- 2 predetermined threshold indicates a flying height variation that will cause the higher
- 3 frequency components in a signal written to medium to become attenuated resulting
- 4 in unrecoverable errors when reading the written signal.

3

- 1 24. The method of claim 19 further comprising continuing the write 2 operation when the thermal signal does not exceed the predetermined threshold.
- 1 25. The method of claim 19 further comprising initiating a write reassign 2 when a thermal signal exceeding the predetermined threshold is detected during the 3 rewrite.
- 1 26. The method of claim 19 further comprising initiating a read/verify after 2 the rewrite.
  - 27. An article of manufacture comprising a program storage medium readable by a computer, the medium tangibly embodying one or more programs of instructions executable by the computer to perform a method for predicting write failure resulting from flying height modulation, the method comprising:
- 5 initiating a write operation for writing data to a recording medium;
- 6 monitoring a read channel during the write operation;
- comparing a thermal signal from the read channel to a predetermined
   threshold; and
- 9 re-writing the data if the thermal signal exceeds the predetermined threshold.
- 1 28. The article of manufacture of claim 27 wherein the thermal signal is a 2 bandpass filtered signal that is tuned to the air bearing resonant frequencies 3 associated with a predetermined drive design.

2

3

4

1

2

3

4

1

2

- 1 29. The article of manufacture of claim 27 wherein the thermal signal 2 indicates a flying height variation for a transducer.
  - 30. The article of manufacture of claim 29 wherein the thermal signal exceeding the predetermined threshold indicates a flying height variation that will cause the higher frequency components in a signal written to the medium to become attenuated resulting in unrecoverable errors when reading the written signal.
  - 31. The article of manufacture of claim 27 wherein the thermal signal exceeding the predetermined threshold indicates a flying height variation that will cause the higher frequency components in a signal written to medium to become attenuated resulting in unrecoverable errors when reading the written signal.
  - 32. The article of manufacture of claim 27 further comprising continuing the write operation when the thermal signal does not exceed the predetermined threshold.
- 1 33. The article of manufacture of claim 27 further comprising initiating a 2 write reassign when a thermal signal exceeding the predetermined threshold is 3 detected during the rewrite.
- 1 34. The article of manufacture of claim 27 further comprising initiating a read/verify after the rewrite.

1	35. A disk drive, comprising:
2	processor means for controlling reading and writing of data on a data
3	recording medium;
4	write channel means for processing write signals for recording on the data
5	recording medium; and
6	read channel means for reading data from the data recording medium and for
7	providing a thermal signal representing flying height variation;
8	wherein the processor means compares the thermal signal to a